

**Work Order ID 74943****\*74943\***

Page 1

Thursday, October 13, 2011 1:14:16 PM

Item ID: D3807-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Gasket

Start Date: 10/13/2011 Start Qty: 40.00

**\*40\***

Cust Item ID:


Required Date: 10/19/2011 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals:

Process Plan: Date: 10-10-13

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3807	Rev A								

100

0.00

**\*100\***

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3807

Dwg Rev: AProg Rev: A

2-Deburr if necessary

0.00

B1140-31

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Quality Control

Memo

0.00

B1140-31

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 74943****\*74943\***

Page 2

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Item ID: D3807-1

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**\*N900040100\***Setup Start **\*NS1\***

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Item Name: Gasket

Start Date: 10/13/2011 Start Qty: 40.00

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Required Date: 10/19/2011 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00

**\*120\***

QC Memo

Quality Control

130 Identify as per dwg & Stock Location GA

0.00

**\*130\***

Packaging Memo

Packaging

140 QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC Memo

Quality Control

ES 11/10/02 (43)

11/11/03

11-11-02  
(43)

**Dart Aerospace Ltd**

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**NOTE:** Date & initial all entries

# Picklist Print

Thursday, October 13, 2011 1:14:22 PM

Page 1

Work Order ID: 74943

**\*74943\***

Parent Item: D3807-1

**\*D3807-1\***

Parent Item Name: Gasket

Start Date: 10/13/2011

Required Date: 10/19/2011

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec  
10.12.08 PER REV.A DD VERF:EC

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MNEO60S.063

Purchased

No

100

sf

473.8500

1.8646

82.87111

**\*MNEO60S 06.3\***

**\*\***

B11-10-31

NEOPRENE SHEET 0.063

Location

Loc Qty

Loc Code

MAT052

473.85

117295

55.68

118026

127.87

118663

4.3

119130

286

119130

43

**Dart Aerospace Ltd**

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**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order:	74943
Description: Gasket		Part Number:	D3807-1
Inspection Dwg: D3807	Rev: A	Page 1 of 1	


## FIRST ARTICLE INSPECTION CHECKLIST

**X**



L

[illegible]

Measured by:	RB
Date:	11-10-31

<b>Audited by:</b>	
<b>Date:</b>	11/11/01

<b>Prototype Approval:</b>	N/A
<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.05.19	New Issue	KJ 	

# Dart Aerospace Ltd

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**NOTE:** Date & initial all entries



**D3807-1 GASKET**

**D3807-3 GASKET**

**D3807-5 GASKET**

**D3807-7 GASKET**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
D3807-1 = 0.32 lbs  
D3807-3 = 0.36 lbs  
D3807-5 = 0.32 lbs  
D3807-7 = 0.33 lbs

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. ~~74816~~ M.C. 5

74943

11/10/13

**RELEASED**  
UP 09-03-03  
per ECN 09-538

A		NEW ISSUE		MB	08.11.21
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA			REV. A
DRAWN					
CHECKED		DRAWING NO.			SHEET 1 OF 3
MFG. APPR.		D3807			
APPROVED		TITLE			SCALE
DE APPR.		GASKET			NTS
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

**Dart Aerospace Ltd**

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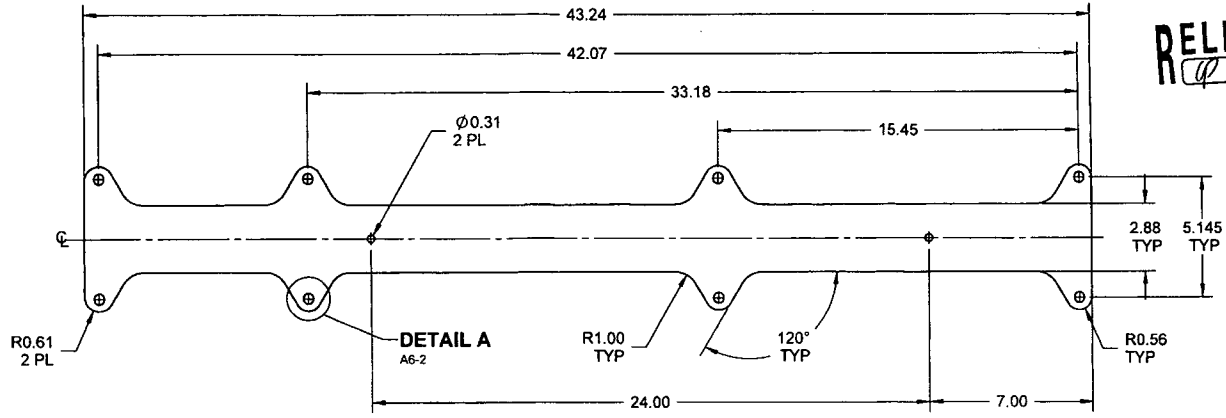
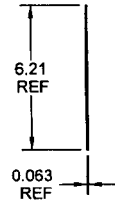
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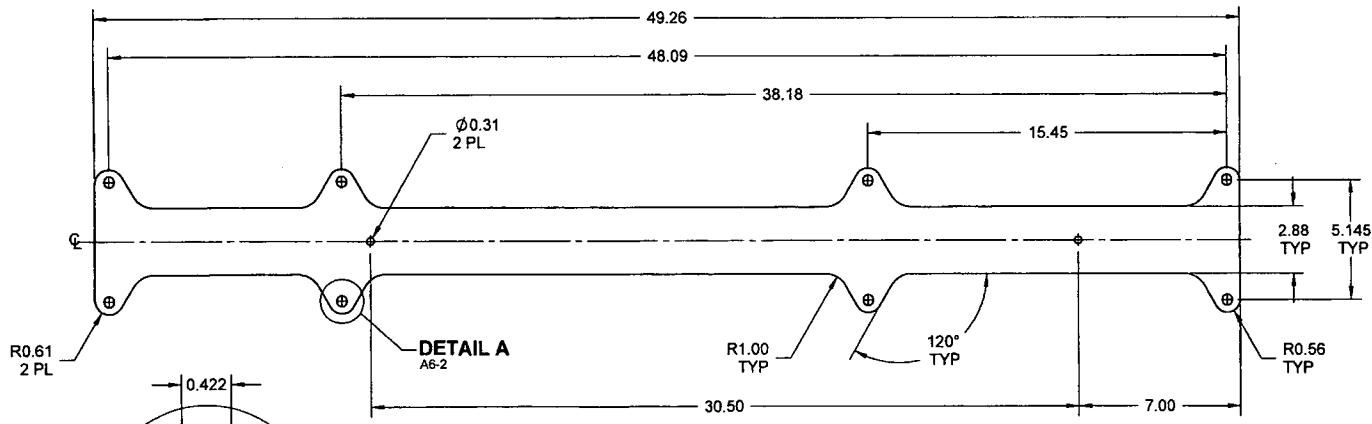
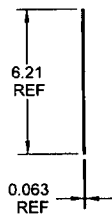
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71816

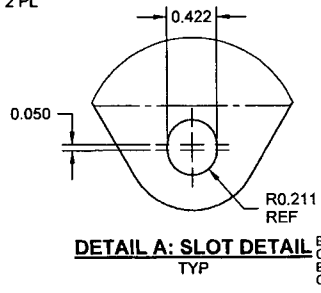
RELEASED  
09.03.07



**D3807-1 GASKET**



**D3807-3 GASKET**



B5-2  
C5-2  
B5-3  
C5-3

74943

DESIGN		<b>DART AEROSPACE USA, INC.</b>	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3807	SHEET 2 OF 3
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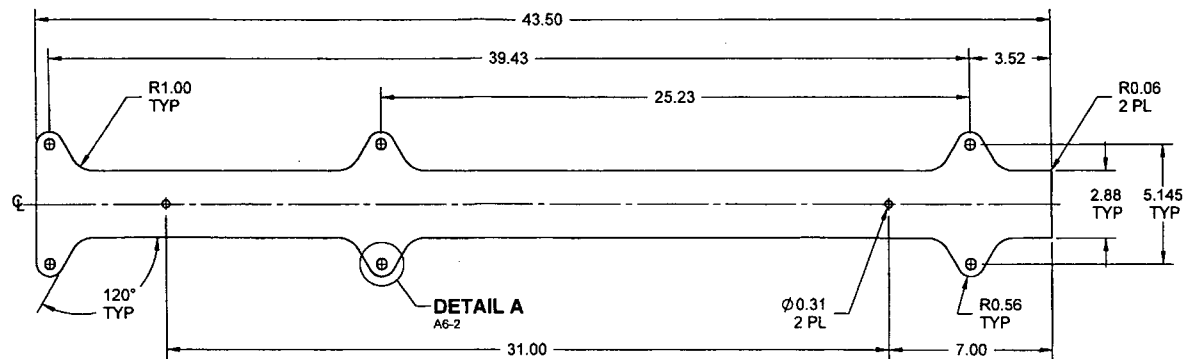
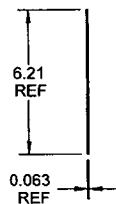
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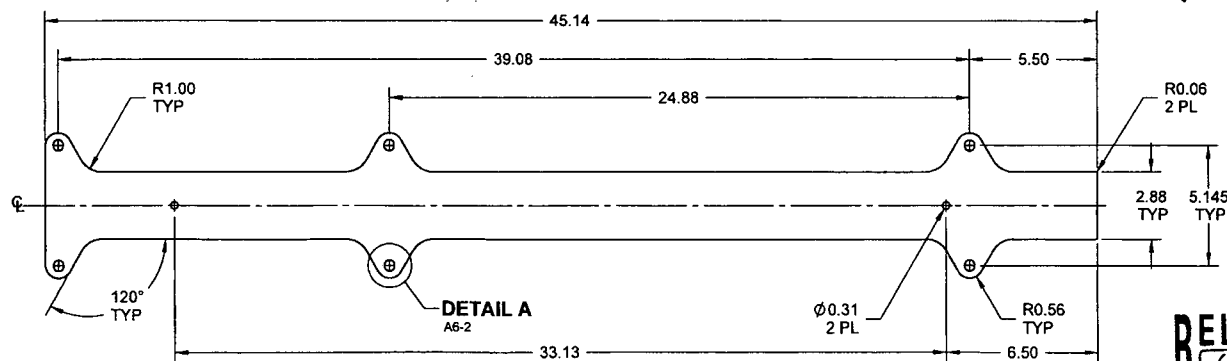
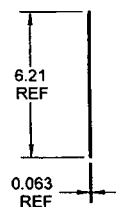
**NOTE:** Date & initial all entries

248110



**D3807-5 GASKET**

74943



**D3807-7 GASKET**

**RELEASED**  
09.03.03

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DRAWN		PORT HADLOCK, WA	
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